

Work Order ID 54989

January 5, 2010 7:35:04 AM



Item ID: DSI 9367-011

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 1/05/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9367	Rev A

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPDSI9367-011

CHG 001

8/10/11

HJ for BG 10/01/06

110 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-1-8 (2X) SP

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

=> 8/10/11

(X2)

Work Order ID 54989

January 5, 2010 7:35:04 AM



Page 2

Item ID: DSI 9367-011

Accept



Setup Start



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Stop



Item Name: Wearshoe

Start Date: 1/05/10 Start Qty: 2.00



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Required Date: 1/08/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP Dsi9367-011 Location: 80 [] PPP Rev: A

10-1-12 (2) SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/13

ME 10-1-12

Picklist Print

January 5, 2010 7:35:01 AM

Page 1

Work Order ID: 54989

Parent Item: DSI 9367-011

Parent Item Name: Wearshoe

Comments:

Start Date: 1/05/10

Required Date: 1/08/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3C4A 124
BOLT

Purchased No 120 Each 1,195.000 48.0000



11-1-11

sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 1195

112314 13

112720 12

112724 3

112829 1

112991 2

113121 64

113226 586

113359 14

113422 500

40

AN3C6A 112
BOLT

Purchased No 120 Each 828.0000 24.0000



10-1-11

sf

(24)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 828

111982 828

24

Picklist Print

January 5, 2010 7:35:01 AM

Page 2

Work Order ID: 54989

Parent Item: DSI 9367-011

Parent Item Name: Wearshoe


Comments:

Start Date: 1/05/10

Required Date: 1/08/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C7A  BOLT		Purchased	No			120	Each	541.0000	16.0000		10-1-11	sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 541

105906 21

107376 252

113149 268

Purchased No 120 Each 416.0000 88.0000

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 100

103585 100

Main Warehouse

ST 316

112116 156

112612 160

AN960C10L

washer

1149C0332R

QSI 017

January 5, 2010 7:35:01 AM

Shop Packet Print

Page 2

Picklist Print

January 5, 2010 7:35:01 AM

Page 3

Work Order ID: 54989

Parent Item: DSI 9367-011

Parent Item Name: Wearshoe

Comments:

Start Date: 1/05/10

Required Date: 1/08/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-1		Manufactured	No			120	Each	23.0000	2.0000			



Wearshoe



10-1-8

SP

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

2

33798

2

Main Warehouse

ST

21

47531

1

50270

1

51676

19



Wearshoe



10-1-8

SP 2X

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

2

33764

2

Main Warehouse

FP

10

50113

10

Main Warehouse

ST

1

46445

1

January 5, 2010 7:35:01 AM

Shop Packet Print

Page 3

Picklist Print

January 5, 2010 7:35:01 AM

Page 4

Work Order ID: 54989

Parent Item: DSI 9367-011

Parent Item Name: Wearshoe

Comments:

Start Date: 1/05/10

Required Date: 1/08/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-5		Manufactured	No			120	Each	14.0000	2.0000			



S
+2

Wearshoe



10-1-8

sl

sc

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	2	
34806	2	
Main Warehouse		
FP19	10	
51925	1	
53805	9	2
Main Warehouse		
ST	2	
45824	1	
47433	1	

Picklist Print

January 5, 2010 7:35:02 AM

Page 5

Work Ordêr ID: 54989

Parent Item: DSI 9367-011

Parent Item Name: Wearshoe

Comments:

Start Date: 1/05/10

Required Date: 1/08/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3566-1	12	Manufactured	No			120	Each	27.0000	4.0000			



Gasket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FP

22

52512

3

54480

19

Main Warehouse

ST

5

46349

1

51218

1

51259

3

D3566-5

Manufactured

No

120

Each

15.0000

2.0000



Gasket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FP

11

53804

11

Main Warehouse

ST

4

36113

1

46186

1

47318

1

51260

1

January 5, 2010 7:35:03 AM

Shop Packet Print

Page 5



DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9367	REV. A SHEET 1 OF 3
DATE 07.02.09		TITLE STAINLESS STEEL WEARSHOE KITS	SCALE NTS
A	07.02.09	NEW ISSUE	

REFERENCE ONLY

DART SERVICE INSTRUCTION
TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. B
 REF. FAA STC: SR01583SE
 REF. CANADIAN STC: SH05-37 ISSUE 1

For customers with D412-742-011/-013 float skid tubes at CHG 002 or earlier who would like to upgrade to stainless steel wearshoes the following kit can be obtained from Dart:

QTY -011	Part Number	Description
X	DSI 9367-011	WEARSHOE KIT
1	D3564-1	WEARSHOE (REPLACES D3460-1)
2	D3566-1	GASKET
1	D3564-3	WEARSHOE (REPLACES D3460-3)
1	D3564-5	WEARSHOE (REPLACES D2577-5)
1	D3566-5	GASKET
24	AN3C4A	BOLT
12	AN3C6A	BOLT
8	AN3C7A	BOLT
44	AN960C10L	WASHER

For customers with D412-742-011/-013 float skid tubes at CHG 002 or earlier who would like to upgrade the fwd and aft sections of their float skid tubes, the following kits can be obtained from Dart:

QTY -013	Part Number	Description
X	DSI 9367-013	WEARSHOE KIT
1	D3564-13	WEARSHOE
1	D3566-13	GASKET
1	D3537-1	WEARPAD
1	D3553-1	GASKET
1	D3537-7	WEARPAD
1	D3553-3	GASKET
10	NAS1330C3KB166	INSERT
4	NAS1330C3KB266	INSERT
10	AN3C4A	BOLT
4	AN3C5A	BOLT
14	AN960C10L	WASHER

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